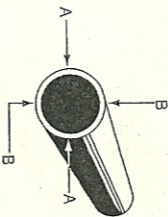
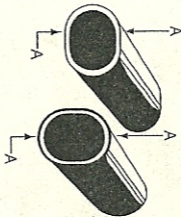


# OUTSIDE DIAMETER

	Tolerance (in.)	
<p>Pipe Size (in.)</p> <p>Under 2</p> <p>2-4</p> <p>4<sup>1/2</sup>-7</p> <p>8-12</p>	<p>Allowable Deviation of Mean<sup>2</sup> Diameter from Nominal Diameter<sup>1</sup></p>  <p>Difference between 1/2 (AA + BB) and nominal diameter</p> <p>Schedule 5 and 10</p>	<p>Allowable Deviation of Diameter at Any Point from<sup>1</sup> Nominal Diameter<sup>1</sup></p>  <p>Difference between AA and nominal diameter</p> <p>Schedule 20 and Greater</p>
	<p>+ .015-.031</p> <p>+ .031-.031</p> <p>+ .062-.031</p> <p>+ .093-.031</p>	<p>+ .015-.031</p> <p>+ 1% -1%</p> <p>+ 1% -1%</p> <p>+ 1% -1%</p>

# WALL THICKNESS

Schedule  
Number

5 and 10  
20 and greater

Tolerance

Allowable Deviation of  
Wall Thickness at Any Point  
from Nominal Wall Thickness<sup>1</sup>

$\pm 12-1/2\%$ ,  $\pm .012$  in. min.  
 $-12-1/2\%$ <sup>3</sup>